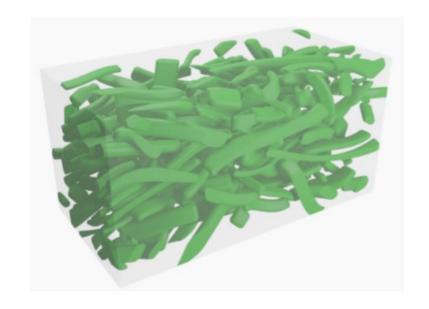




# **Agenda**

- VTT in short Mika Malkamäki
- Virtual design will revolutionize the development of future material solutions – Antti Puisto
- Case example Tuukka Verho
   Development of virtual design workflows for bio-composites
- Q&A





# VTT – beyond the obvious

VTT is a Finland based, visionary research, development and innovation partner and one of the leading research organisations in Europe.

2,093 employees

32% a doctorate or a licentiate's degree

254 M€

turnover and other operating income

**Establishment year** 

1942







Virtual design will revolutionize the development of future materials solutions

**Antti Puisto** 



# What if you could design superior-performing biomaterials while radically shortening the time-to-market?

Introducing virtual materials design

#### TECHNOLOGICAL CHALLENGE

# To create superiorperforming materials and shorten design cycle by 50%

Fully virtual material design and testing for optimized performance

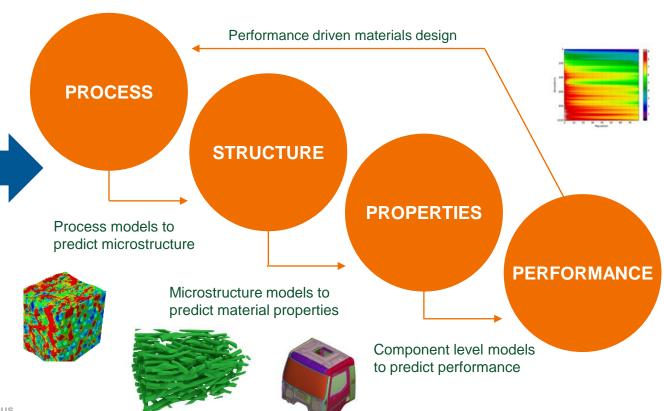
We have the capability to design fit-for-purpose materials and test their durability, sustainability, performance and even economic feasibility in advance. This is what fully virtual material design brings to the table. It spells a revolution in how industrial design and manufacturing will work in the future.



# VTT ProperTune® Performance driven material design

VTT

VTT ProperTune® optimises material design, replacing expensive, time-consuming testing and shortening time-to-market for new products by an average of 50%.





# VTT ProperTune® is multiscale and multiphysical

#### Multiscale

From atomistic to microstructural and to product performance and lifetime





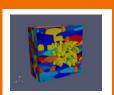


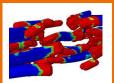




**Multiphysical** 

- Material properties
- Manufacturing and solidification processes
- Damage and failure
- Thermodynamics and kinetics
- Chemical reactivity
- Electrochemistry
- Transport phenomena
- Electromagnetism
- Dynamics
- Process models







Couplings, concurrencies, interfaces and data across scales and physics

# **Example: VTT ProperTune® for wood**



#### **Process**

**Hygro-thermal** and hygrothermomechanical Models for wood processes



Wood moisture, temperature, pressures, strains and stresses during drying and densification processes

Benefits for wood product development, monitoring and maintenance (Glulam, CLT, Thermowood, veneers, LVL, new products)

#### **Properties**

Structure

Image-**Based microscale** Modeling of wood and wood products





Material properties (mechanical, hygro-thermal, etc.)

- Reducing the need of experiment
- Effect of process parameters
- Process optimization
- Prediction of material properties in new products
- Sensorless monitoring
- Evaluation of moisture-induced damage
- Effect of coating and surface treatment
- Prediction of service life
- Assisting maintenance activities
- Development of user-friendly on-line tools

#### **Performance**

Hydrothermo-mechano-**Biological models** for wood components under service conditions





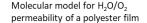


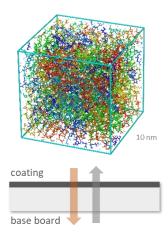
Wood moisture, temperature, RH, moistureinduced strains and stresses, crack risk, decay risk during product service life



## **Example: Barrier coatings**

- What if you could reduce the development time of barrier materials by half?
- Through multi-scale modelling of permeant transfer:
  - Polymer coatings: solubility and diffusivity from molecular models
  - Cellulosic boards: transmission rate from empirical transport models
  - Nanofiber networks: transmission rate from finite element models
- Enables virtual design, benchmarking and testing of a vast selection of potential barrier polymers

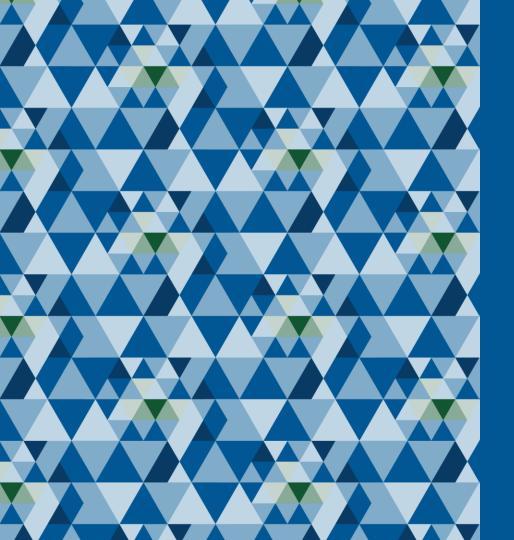






Imaging-based model for permeant transfer in a cellulose nanomaterial

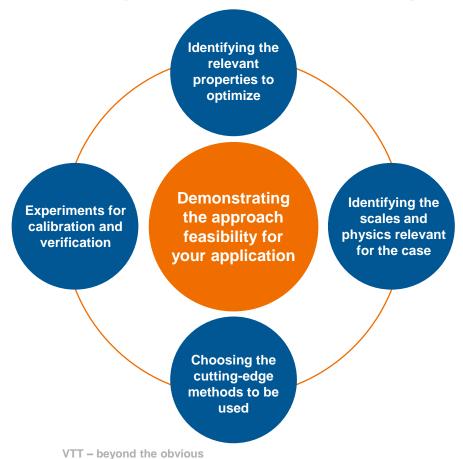




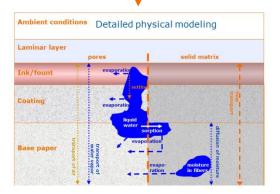
# Three step approach to your case using VTT ProperTune®

# First step: Proof of concept











# Second step: Feature optimization of a current product

Identify a performance critical target product feature based on the POC

Utilize/further improve the methods established in the POC

Add the required optimization tools (non-linear optimization, ML/AI)

Optimize feature to obtain new properties to the target product



# Third step: Updated process, product variants etc.

Based on your needs and/or ambition level

Process development

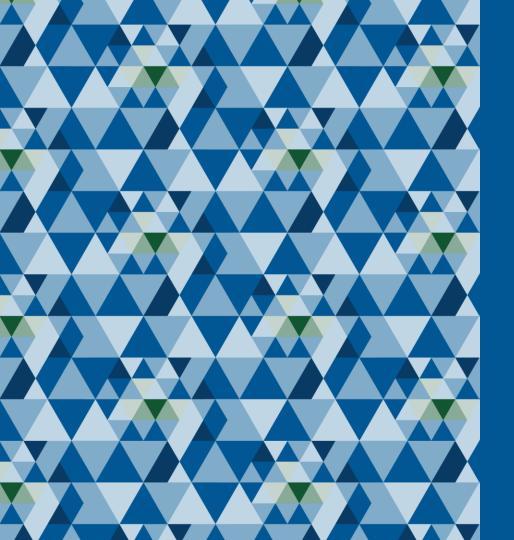
Novel product

Other aspect



**Huge impact to your business** 





# **Example cases**



# **Examples of VTT ProperTune® use cases**

Use case type:

**New steel discovery** 

#### **ArcelorMittal**

 Discovery and design of new steel grades



Outcome: New steel performance improved ~200-250%

#### Use case type:

Optimize a material solution (microstructure)

#### Caterpillar

Optimization of protective coatings



Outcome: coating solution performance improvement 40%

#### Use case type:

Capture / troubleshoot complex performance causal relations

#### Wärtsilä

 Design processes and methods for extreme conditions



Outcome: 3 to 5 fold design accuracy improvement, able to capture product failures

VTT ProperTune® has been developed together with our industrial partners and applied to their materials and products.



The NUMOBIO project: developing virtual design capabilities for bio-composites

Tuukka Verho

# **Biocomposites: what and why?**

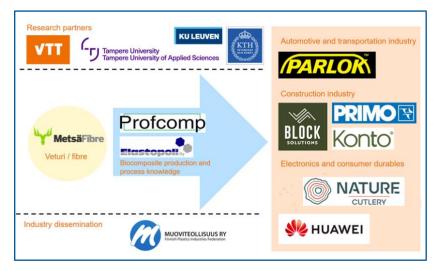
- Polymer reinforced with natural fibers
  - For example, softwood fibers in bio-based PLA plastic
- Advantages:
  - · Renewable raw material
  - Lightweight
  - Significant reinforcement effect
  - Low cost
  - Well processable and re-processable
  - A range of fibers from different sources and different pre-processing available
- More research and development needed for full benefits





# The NUMOBIO project in short

- Jointly funded project to develop industry-relevant modelling and characterization capabilities for biocomposites
- Aim: virtual design and testing of biocomposites
  - Faster development cycles, better properties
- 2 year project from 2021 to 2023
- Industry partners help to focus research and define goals



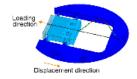


## **Elements of the NUMOBIO project**

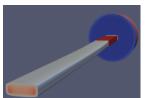
Fabrication, characterization and testing



Single fiber testing (TUNI)



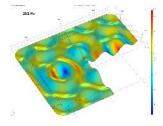
Manufacturing process models (process → structure)



Microstructure models (structure → properties)

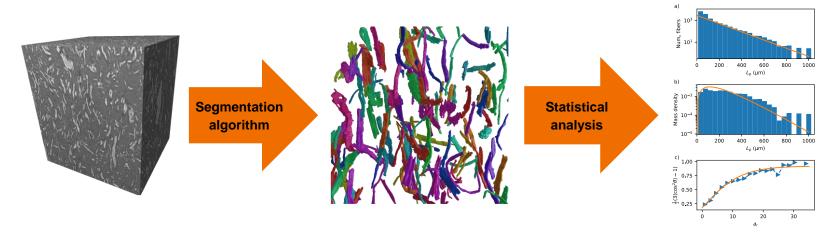


Component models (properties → performance)





# Microtomography analysis



- X-ray micro/nanotomography allows identification of microstructure features
- Statistical analysis yields a set of key parameters to describe the internal structure of the material



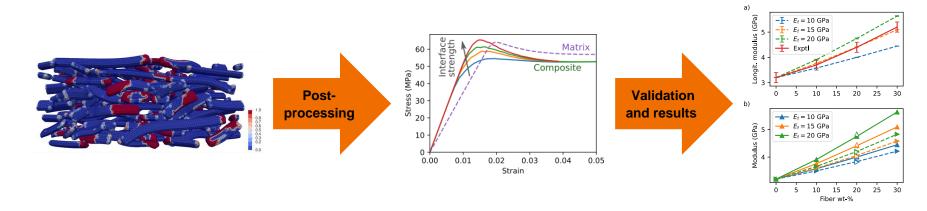
# Microstructure reconstruction and model generation



- The parametric description from statistical analysis allows defining a simplified synthetic model
- The synthetic model can be "artificially" varied to explore the parameter space



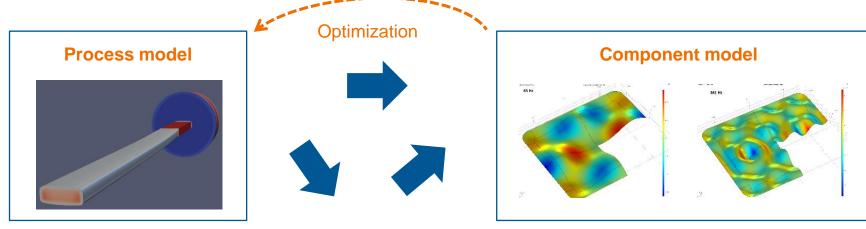
## Physical properties by FEM simulation

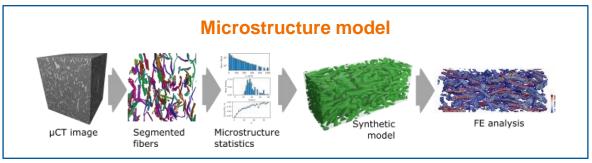


- FEM simulation allows studying e.g. mechanical properties
- Macroscopic and micromechanical testing helps define the input parameters and validate the model
- The model can predict properties and provide understanding of structure-property relationships



# Multiscale modelling







### Physical properties and performance

#### **Material Properties**

Stiffness
Strength
Toughness
Barrier diffusion
Oxidation
Viscoelasticity
Thermal expansion
Solubility of chemicals

#### **Product Performance**

Rigidity
Load capacity
Reliability
Lifetime
Aging
Vibroacoustic behavior
Dimensional stability
Chemical resistance

Optimal material properties with ProperTune aided design → better performance!



## **Summary**

VTT ProperTune<sup>®</sup> is a new unique computational material design concept for **performance-driven development of soft materials**, including biomaterials, plastics and biocomposites.

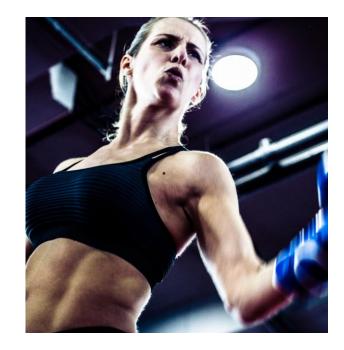
#### It enables you to

- Reduce time-to-market of novel materials and processes by 50 %
- Achieve significant savings on overall R&D cost
- Design innovative material solutions with systematic data-driven processes
- Replace harmful, costly or poor availability materials with biobased alternatives with superior performance



## What could the impact be to your business?

 To discuss your specific material development challenge, please contact: mika.malkamaki@vtt.fi



# bey<sup>O</sup>nd the obvious